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*problems related to conversion of units C2, L-6*

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Best-selling introductory chemical engineering book - now updated with far more coverage of biotech, nanotech, and green engineering • Thoroughly covers material balances, gases, liquids, and energy balances. • Contains new biotech and bioengineering problems throughout. • Adds new

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examples and homework on nanotechnology, environmental engineering, and green engineering. •All-new student projects chapter. •Self-assessment tests, discussion problems, homework, and glossaries in each chapter. Basic Principles and Calculations in Chemical Engineering, 8/e, provides a complete, practical, and student-friendly introduction to the principles and techniques of modern chemical, petroleum, and environmental engineering. The authors introduce efficient and consistent methods for solving problems, analyzing data, and conceptually understanding a wide variety of processes. This edition has been revised to reflect growing interest in the life sciences, adding biotechnology and bioengineering problems and examples throughout. It also adds many new examples and homework

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assignments on nanotechnology, environmental, and green engineering, plus many updates to existing examples. A new chapter presents multiple student projects, and several chapters from the previous edition have been condensed for greater focus. This text's features include:

- Thorough introductory coverage, including unit conversions, basis selection, and process measurements.
- Short chapters supporting flexible, modular learning.
- Consistent, sound strategies for solving material and energy balance problems.
- Key concepts ranging from stoichiometry to enthalpy.
- Behavior of gases, liquids, and solids.
- Many tables, charts, and reference appendices.
- Self-assessment tests, thought/discussion problems, homework problems, and glossaries in each chapter.

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Designed as a textbook for the undergraduate students of chemical engineering and related disciplines such as biotechnology, polymer technology, petrochemical engineering, electrochemical engineering, environmental engineering and safety engineering, the chief objective of the book is to prepare students to make analysis of chemical processes through calculations and to develop systematic problem-solving skills in them. The text presents the fundamentals of chemical engineering operations and processes in a simple style that helps the students to gain a thorough understanding of chemical process calculations.



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The book deals with the principles of stoichiometry to formulate and solve material and energy balance problems in processes with and without chemical reactions. With the help of examples, the book explains the construction and use of reference-substance plots, equilibrium diagrams, psychrometric charts, steam tables and enthalpy composition diagrams. It also elaborates on thermophysics and thermochemistry to acquaint the students with the thermodynamic principles of energy balance calculations. The book is supplemented with Solutions Manual for instructors containing detailed solutions of all chapter-end unsolved problems.

**NEW TO THE SECOND EDITION** • Incorporates a new chapter on Bypass, Recycle and Purge Operations • Comprises updations in some sections and presents new

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sections on Future Avenues and Opportunities in Chemical Engineering, Processes in Biological and Energy Systems • Contains several new worked-out examples in the chapter on Material Balance with Chemical Reaction • Includes GATE questions with answers up to the year 2016 in Objective-type questions KEY FEATURES • SI units are used throughout the book. • All basic chemical engineering operations and processes are introduced, and different types of problems are illustrated with worked-out examples. • Stoichiometric principles are extended to solve problems related to bioprocessing, environmental engineering, etc. • Exercise problems (more than 810) are organised according to the difficulty level and all are provided with answers.

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Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

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This volume in the Coulson and Richardson series in chemical engineering contains full worked solutions to the problems posed in volume 1. Whilst the main volume contains illustrative worked examples throughout the text, this book contains answers to the more challenging questions posed at the end of each chapter of the main text. These questions are of both a standard and non-standard nature, and so will prove to be of interest to both academic staff teaching courses in this area and to the keen student. Chemical engineers in industry who are looking for a standard solution to a real-life problem will also find the book of considerable interest. \* An invaluable source of information for the student studying the material contained in Chemical Engineering Volume 1 \* A helpful method of learning - answers are explained in full

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This book introduces the fundamental principles of the mass transfer phenomenon and its diverse applications in process industry. It covers the full spectrum of techniques for chemical separations and extraction. Beginning with molecular diffusion in gases, liquids and solids within a single phase, the mechanism of inter-phase mass transfer is explained with the help of several theories. The separation operations are explained comprehensively in two distinct ways—stage-wise contact and continuous differential contact. The primary design requirements of gas–liquid equipment are discussed. The book provides a detailed discussion on all individual gas–liquid, liquid–liquid, solid–gas, and solid–liquid separation processes. The students are also exposed to the underlying

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principles of the membrane-based separation processes. The book is replete with real applications of separation processes and equipment. Problems are worked out in each chapter. Besides, problems with answers, short questions, multiple choice questions with answers are given at the end of each chapter. The text is intended for a course on mass transfer, transport and separation processes prescribed for the undergraduate and postgraduate students of chemical engineering.

A compilation of the calculation procedures needed every day on the job by chemical engineers. Tables of Contents: Physical and Chemical Properties; Stoichiometry; Phase Equilibrium; Chemical-Reaction Equilibrium; Reaction

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Kinetics and Reactor Design; Flow of Fluids and Solids; Heat Transfer; Distillation; Extraction and Leaching; Crystallization; Filtration; Liquid Agitation; Size Reduction; Drying; Evaporation; Environmental Engineering in the Plant. Illustrations. Index.

This textbook introduces students to mass and energy balances and focuses on basic principles for calculation, design, and optimization as they are applied in industrial processes and equipment. While written primarily for undergraduate programs in chemical, energy, mechanical, and environmental engineering, the book can also be used as a reference by technical staff and design engineers interested who are in, and/or need to have basic knowledge of process

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engineering calculation. Concepts and techniques presented in this volume are highly relevant within many industrial sectors including manufacturing, oil/gas, green and sustainable energy, and power plant design. Drawing on 15 years of teaching experiences, and with a clear understanding of students' interests, the authors have adopted a very accessible writing style that includes many examples and additional citations to research resources from the literature, referenced at the ends of chapters.

The emergence and refinement of techniques in molecular biology has changed our perceptions of medicine, agriculture and environmental management. Scientific breakthroughs in gene expression, protein engineering and cell fusion are



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being translated by a strengthening biotechnology industry into revolutionary new products and services. Many a student has been enticed by the promise of biotechnology and the excitement of being near the cutting edge of scientific advancement. However, graduates trained in molecular biology and cell manipulation soon realise that these techniques are only part of the picture. Reaping the full benefits of biotechnology requires manufacturing capability involving the large-scale processing of biological material. Increasingly, biotechnologists are being employed by companies to work in co-operation with chemical engineers to achieve pragmatic commercial goals. For many years aspects of biochemistry and molecular genetics have been included in chemical engineering curricula, yet there has been little

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attempt until recently to teach aspects of engineering applicable to process design to biotechnologists. This textbook is the first to present the principles of bioprocess engineering in a way that is accessible to biological scientists. Other texts on bioprocess engineering currently available assume that the reader already has engineering training. On the other hand, chemical engineering textbooks do not consider examples from bioprocessing, and are written almost exclusively with the petroleum and chemical industries in mind. This publication explains process analysis from an engineering point of view, but refers exclusively to the treatment of biological systems. Over 170 problems and worked examples encompass a wide range of applications, including recombinant cells, plant and animal cell cultures,

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immobilised catalysts as well as traditional fermentation systems. \* \* First book to present the principles of bioprocess engineering in a way that is accessible to biological scientists

- \* Explains process analysis from an engineering point of view, but uses worked examples relating to biological systems \*
- Comprehensive, single-authored \* 170 problems and worked examples encompass a wide range of applications, involving recombinant plant and animal cell cultures, immobilized catalysts, and traditional fermentation systems \*
- 13 chapters, organized according to engineering sub-disciplines, are grouped in four sections - Introduction, Material and Energy Balances, Physical Processes, and Reactions and Reactors \*
- Each chapter includes a set of problems and exercises for the student, key references, and a list of suggestions for further

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reading \* Includes useful appendices, detailing conversion factors, physical and chemical property data, steam tables, mathematical rules, and a list of symbols used \* Suitable for course adoption - follows closely curricula used on most bioprocessing and process biotechnology courses at senior undergraduate and graduate levels.

Filling a longstanding gap for graduate courses in the field, *Chemical Reaction Engineering: Beyond the Fundamentals* covers basic concepts as well as complexities of chemical reaction engineering, including novel techniques for process intensification. The book is divided into three parts: Fundamentals Revisited, Building on Fundamentals, and Beyond

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